Inf MIKRON TOOL

crazy about stainless steel

CRAZYDRILL COOL SST-INOX

DRILLING DIFFICULT MATERIALS IN SMALL DIAMETERS WITH HIGH PERFORMANCE UP TO 40 X D

CrazyDrill Cool SST-Inox

DRILLING TOUGH MATERIALS IN ONE STEP

The new driling tool for high performance in stainless steel and heat resistant alloys

CARACTERISTICS

Diameter range

from 1 up to 6.35 mm (30 x d from 1.45 mm, 40 x d from 2 mm)

- Drilling depth up to 6 x d, 10 x d, 15 x d, 20 x d, 30 x d, 40 x d
- Cooling concept

new form of internal coolant channels to the tip for a high efficient cooling (up to 4 times more coolant)

Geometry

new flute profile for better chip breaking and evacuation double margin for high alignment and surface quality

Carbide

special micrograin carbide with high elasticity for high speed machining

Coating

the high performance coating eXedur SNP is heat- and wearresistant and helps a good chip evacuation

NEW : Specially developped for stainless steel, heat resistant alloys and CrCo-Alloys, CrazyDrill Cool SST-Inox is able to drill the whole drilling depth up to 40 x d in one step. No pecking is required. Drop formed cooling channels permit an efficient coolant flow up to four times higher than traditional round channels. A new cutting edge geometry and flute profile enable a good chip breaking and a perfect chip evacuation. Increased speed and tool life are guaranteed.

NEW: UP TO 40 X D

- 1 | FAST MACHINING new micro grain carbide drilling in one step up to 40 x d
- 2 | INCREASED TOOL LIFE high efficient cooling new wear resistant coating
- **3** | HIGH PROCESS RELIABILITY good chip breaking and evacuation controlled temperature
- 4 | HIGH PRECISION self centering high alignment excellent surface quality





YOUR CONTACT

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